

## Kingery Printing File Specifications

Kingery Printing prefers files to be provided in PDF format. InDesign, Illustrator, Photoshop and Quark Xpress formats are also accepted; however, processing will be charged at a higher rate. Please embed all fonts and graphics in PDF files. Please supply fonts and graphics with file formats other than PDF. PDF export settings can be found at the following link.

<http://kingeryprinting.com/support/pdf-export-job-options>

Documents should be created at the quoted size with 1/8" bleed outside the final trim and 1/4" type safety margin inside the final trim.

Graphics should exceed 300 DPI at the size placed within the document. RGB graphics should be converted to CMYK.

Total Area Ink Coverage of color should not exceed 280% screen density for uncoated stock and 300% screen density for coated stock.

Spot colors: If spot colors are used, only use the spot colors intended to print. Do not use two variations of one spot color. If spot colors are used in the CMYK document be sure the colors are set to output as process separations.

Black type smaller than 20 point should be black only, not set up as Rich Black.

Rich Black = 100K, 45%C, 35%M, 35%Y

Perfect bound books will need to be set up to the guidelines found on our website. Refer to the link under PDF Tutorials (see the link below), Setting Up for Perfect-Bound. Please contact your Kingery Customer Service Representative for spine width.

<http://kingeryprinting.com/support/tutorials>

Pages are preferred to be sent as single pages rather than spreads. Pages supplied as spreads will be split to single pages when processed at Kingery Printing.

PDF files can be supplied to Kingery Printing with all pages in a single file or one page per file.

The preferred file transmission method for PDF is through our Remote Access Portal; all other file formats should be provided via our Hightail link. The Remote Access Portal can also provide monitor proofing needs. File transfer by methods other than the Remote Access Portal may incur further processing fees. Please contact your Kingery Customer Service Representative for information.

<https://www.hightail.com/u/KPCSecure>